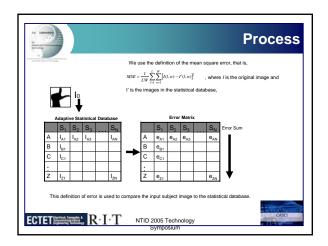
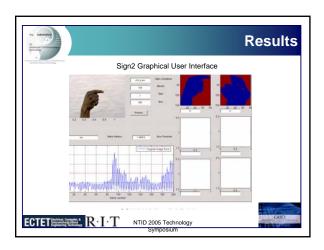
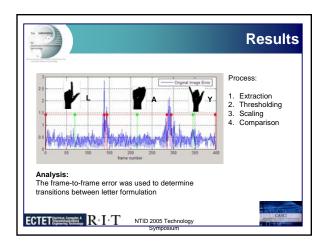
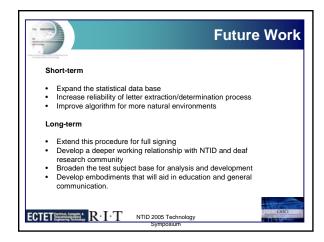


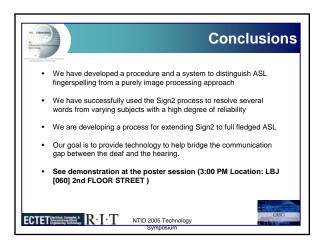
Paper presented at Instructional Technology and Education of the Deaf International Symposium National Technical Institute for the Deaf Rochester, New York June 2005

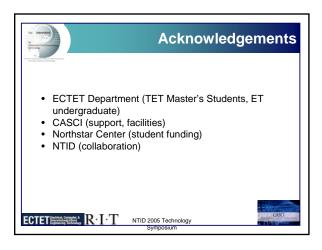












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